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Adoption of Emergent Technology for Forest Road Management in New Zealand

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EXECUTIVE SUMMARY

A targeted survey of active forest roading managers was completed in April 2018 to better understand the characteristics of the forest industry's current road construction programme, practices used in forest road planning and management, and uptake of emergent technologies applied to forest roading problems. The 18 survey responses represented an annual harvest volume of 10.2 million cubic metres and length of new road construction of 426 km.

About 180 km length of new road construction (42%) will be built on highly erodible terrain as defined by the Erosion Susceptibility Classification system within the new National Environmental Standards for Plantation Forestry. Spur roads represent almost two-thirds of the new road length. In terms of road pavement design, vibratory rollers were the most commonly used machines for compaction and total aggregate thickness (i.e. base course plus top course) averaged about 300 mm.

Respondents identified major challenges in managing their roading programmes, including planning, designing, and constructing infrastructure well in advance of harvesting crews (e.g. 6 months) and controlling construction cost in steep terrain. On average, spur and secondary roads cost $72,000 and $90,000 per kilometre respectively, with gravel and excavation representing the greatest cost components.

Emergent technology, such as the integration of LiDAR-based digital terrain models (DTMs) and geometric design software is playing a key role in addressing these challenges. Managers indicated that full geometric designs were associated with particularly difficult road sections (i.e. steep and/or unstable slopes and switchbacks) and managers emphasized the utility of LiDAR data and geometric design software for these situations. Managers have been able to test the feasibility of multiple road routes in the office with a high level of detail. They can perform complete geometric designs, estimate earthwork volumes (a requirement under the NES-PF), and costs. While the office-based design still requires field validation, the benefits include more targeted field surveys and improved road design. However, few roads required a full geometric design and in most cases marking of the road centreline was often sufficient for roading contractors to build the road.

This study demonstrated that New Zealand's roading managers are utilising emergent technologies. Almost half (44%) of roading managers frequently used LiDAR-based digital terrain models (DTMs) to plan and design forest roads. Sixty-one percent of roading managers used a software package to aid in road location planning and design. Softree RoadEng was the most commonly used program. The most common applications of unmanned aerial vehicles (UAVs) included monitoring stockpile volumes at in-forest quarries (39% of managers) and road impacts on waterways (17% of managers).

INTRODUCTION

While forest road construction occurs on a range of terrain, in New Zealand a lot of new roading is on steep and inherently erodible land (Figure 1).

Figure 1. An 8-axle truck and trailer combination traversing a switchback on a steep forest road in Canterbury.

There has been a clear trend toward more mechanised and productive harvesting systems which require a more secure infrastructure system to remain cost efficient. The commencement of the National Environmental Standards for Plantation Forestry (NES-PF) in May 2018 introduced new requirements such as detailed harvest and earthworks management plans. Concurrently, technological advancements such as LiDAR and unmanned aerial vehicles (UAVs) are changing the way forest roads are planned, designed, and monitored. However, little is known about the extent of adoption of emergent technology by forest roading managers in New Zealand.

The objectives of this study were:

1) to document current practices used by the New Zealand forest industry to plan, design, and monitor roads; and

2) to highlight examples of industry adoption of emergent technologies to improve forest road management, including environmental performance.

Demographic Information

A targeted survey of active forest roading managers was conducted from January to April 2018. In total, 34 managers were contacted and 18 responses were received, representing a response rate of 53%. The survey response represented 650,000 ha of managed plantation forest spanning the following regions: Northland, Auckland, Central North Island, East Coast, Hawkes Bay, Southern North Island, Nelson/Marlborough, West Coast, Canterbury, Otago, and Southland.

Of the 18 roading managers surveyed, 15 specialised in larger commercial forests, as opposed to smaller woodlots. The companies responding to the survey represented a total annual harvest volume of 10.2 million m^3 or about one-third of New Zealand's total annual harvest volume in 2017. The associated annual road construction, including all new road construction for trucks, but excluding skid trails, was 426 km. This suggests that New Zealand forest management companies oversee the construction of about 1300 km of new forest road each year, which is consistent with previous estimates by Neilson (2012) and Fairbrother (2012).

It should be noted that this survey is a snapshot; annual road construction requirements are not continuous. For example, a company managing harvesting operations in second-rotation forests will require fewer kilometres of new road construction than that of first-rotation forests.

TYPES OF ROADS BEING BUILT

Roading managers were asked to estimate the proportion of new road construction for different road standards (spur, secondary, or arterial roads) as defined in the New Zealand Forest Road Engineering Manual (NZFOA 2011, Table 1). Of new road construction, 63% will be lower standard spur roads, and 34% will be higher standard secondary roads with only 4% built as arterial (highest standard) roads.

Table 1. Total length of new truck road construction in the survey (per year by road class).

Road class	Total road length (km)	% of total
Spur – short-term, typically defined as serving just a few landings, carrying fewer than 20 hvpd*	267	63%
Secondary – typically services multiple operations, carrying 20-80 hvpd, but not in use all of the time	144	34%
Arterial – typically defined as a road that is likely to always carry truck traffic, with more than 80 hvpd	15	3%
Total	**426**	**100%**

*Note: hvpd = heavy vehicles per day.

TERRAIN ERODIBILITY

Roading managers were asked to estimate the proportion of new road construction occurring on land with varying levels of erodibility as defined by the Erosion Susceptibility Classification (ESC)[1]. The ESC is based on a land use classification system that considers the dominant erosion process, rock type, and topography. Together with risk assessment tools related to fish spawning and wilding trees, the ESC is used in the NES-PF to determine which forestry activities (e.g. afforestation, replanting, harvesting, and earthworks) are permitted with certain conditions and which require a resource consent (Ministry for Primary Industries 2018). Based on the survey response, 58% of new road construction occurred on low to moderately erodible terrain (Table 2). About 42% of new road construction occurred on high to very highly erodible terrain (180 km).

Table 2. Total length of new road construction within each erosion susceptibility class.

Erosion susceptibility classification	Total road length (km)	% of total
Low (green)	117	27%
Moderate (yellow)	130	31%
High (orange)	140	33%
Very High (red)	40	9%
Total	**426**	**100%**

[1] For more information visit www.mpi.govt.nz/growing-and-harvesting/forestry/national-environmental-standards-for-plantation-forestry/erosion-susceptibility-classification/

ROADING COSTS

Roading managers were asked to estimate the average cost to build roads and to consider all costs, from planning and vegetation removal through to drainage and surfacing. Spur roads cost on average $72,000/km, ranging from $10,000 to $150,000/km. Secondary roads cost $90,000/km on average, ranging from $35,000 to $150,000/km. The wide range in roading costs reflects variability in terrain steepness, requirements for road drainage and stream crossings, access to rock for road surfacing, and road design standards related to harvest volumes (e.g. woodlots vs. larger commercial forests). For example, in three of five cases where spur roads cost at least $100,000/km the location was Gisborne, which is characterized by steep, highly-erodible terrain with long cartage distances for road surfacing materials.

To enable better understanding of roading costs, forest managers were asked to rank the following cost components (1 is most expensive, 8 is least expensive): Office planning, field surveying, clearing and piling (i.e. road line salvage), excavation, grading and compaction, gravel (or aggregate) surfacing, drainage, and stream crossings. Ranked data were averaged by road cost component for comparison (Table 3).

Table 3. Average cost ranking for different road cost components (n = 18, 1 is most expensive and 8 is least expensive)

Cost component	Ranking (average)
Gravel surfacing	2.0
Excavation	2.1
Stream crossings	4.3
Grading and compaction	4.6
Clearing and piling	4.6
Drainage	4.8
Field surveying	6.8
Office planning	6.9

Gravel (or aggregate) surfacing and excavation (i.e. earthworks requirements) had the highest rankings, indicating that they are the major drivers of road construction cost. Interestingly, for spur roads costing around $40,000/km or less (i.e. representative of woodlot roading), the greatest cost components were excavation and stream crossings.

FOREST ROAD PAVEMENT DESIGN

Vibratory rollers were the most commonly used machines for compaction, followed by 'sheepsfoot' rollers (for subgrades only) and track rolling with an excavator or bulldozer (Figure 2).

Figure 2. Summertime landing construction in Canterbury. Compaction involved track-rolling the landing with a Komatsu D65 EX bulldozer (left) prior to vibratory rolling with a Sakai SV512TF (right).

One company used a range of machines for compaction, including a vibratory roller, rubber-tired machines (e.g. skidders and dump trucks), and tracked excavators. In this case, the company used a practical test to determine if the required level of subgrade compaction had been achieved; whether or not a loaded dump truck left an impression on the subgrade.

For spur roads, the compacted thickness of the base course layer averaged about 220 mm, ranging from approximately 130 to 310 mm. The upper (top course) layer averaged about 75 mm thick, ranging from 50 to 135 mm. Maximum particle size diameter for the base course and top course was approximately 150 mm and 60 mm, respectively. Interestingly, these pavement design characteristics were similar for secondary roads, showing that typically forest road managers are applying very similar standards to both road types (Table 4).

Table 4. Compacted thickness (mm) and maximum particle size diameter (mm) used in the base course (improved layer) and top course layers of forest road pavements in New Zealand.

	Base course		Top course	
	Layer thickness (mm)	Maximum rock diameter (mm)	Layer thickness (mm)	Maximum rock diameter (mm)
Spur roads				
Mean	216	151	76	59
Median	200	120	70	65
10th percentile	133	73	50	40
90th percentile	310	260	135	69
Secondary roads				
Mean	232	140	81	61
Median	225	120	65	65
10th percentile	150	73	50	43
90th percentile	324	220	141	69

Figure 3 shows a recently compacted forest road pavement from the East Coast. The road formation is 9 metres wide and it was compacted using a 12-tonne drum roller with a vibratory option. The base course consists of rotten rock and soil with a compacted thickness of 100 to 150 mm. The top course (highlighted in the inset photo) is 150 mm of crushed river run gravel with maximum particle size of 50 mm (General All Passing 50 or GAP50).

Figure 3. Newly-constructed secondary road on the East Coast.

TERRAIN MAPS FOR ROAD PLANNING

Roading managers were asked about the terrain maps that they used to plan and design forest roads. Of the 18 managers 14 said that they used a map scale of about 1:5000 for preliminary planning (e.g. initial layout and route feasibility), depending on the size of the block. These maps were sourced predominately from in-house ArcGIS systems. A few managers used Google Earth Pro and publicly available maps. For advanced road planning and design (e.g. horizontal alignment and drainage requirements), roading managers generally used a map scale of 1:5000 or finer resolution depending on the situation.

Of the 18 managers, eight frequently used LiDAR-based digital terrain models (DTMs) in forest road planning and design (i.e. 'often' or 'always'), whereas 10 of the managers did not use them very often (i.e. 'sometimes', 'rarely', or 'never'). LiDAR-based DTM usage is highly dependent on availability of data (i.e. those that have them, use them). Notably, four roading managers with limited LiDAR availability in their forest estates indicated that their companies have purchased or plan to purchase LiDAR data in the near future.

Roading managers were asked to fill out a table indicating how they used LiDAR-based DTMs (Table 5).

Table 5. Uses for LiDAR-based digital terrain models.

What are LiDAR-based DTMs used for?	Responses (no.)
Preliminary planning of new roads (i.e. initial layout, route feasibility)	10
Identification of existing roads	9
Advanced planning of new roads (i.e. road template specification, horizontal and vertical alignments, balancing earthworks, water controls)	8
Identification of stream channels	7
Identification of unstable slopes	7
Mapping Topographic Wetness Index (TWI) or Depth to Water Table (DWT) (i.e. wet areas to avoid)	1

In terms of preliminary planning, DTMs were used to locate features such as rock outcrops and archaeological sites, and to measure widths of existing roads and trails. One company used colour-coded slope maps in 10% slope increments (Figure 4) to identify areas where side cast or bench-and-fill road construction was feasible, or conversely where end-haul road construction was necessary (typically > 70% slope). In one case, 0.5-m contour lines were used to assess stream crossing feasibility by measuring stream channel dimensions and road approach slopes.

One manager said, "As we have become more efficient with using what is now very high quality LIDAR data, I am finding that the old days of extensive forest walking and survey are not required as numerous checks are finding that the LIDAR data is extremely accurate." He explained that LiDAR-based DTMs are used for first, and often final road alignments in easier terrain, while a full LiDAR-based RoadEng design is used for roads requiring heavy earthworks in steep terrain.

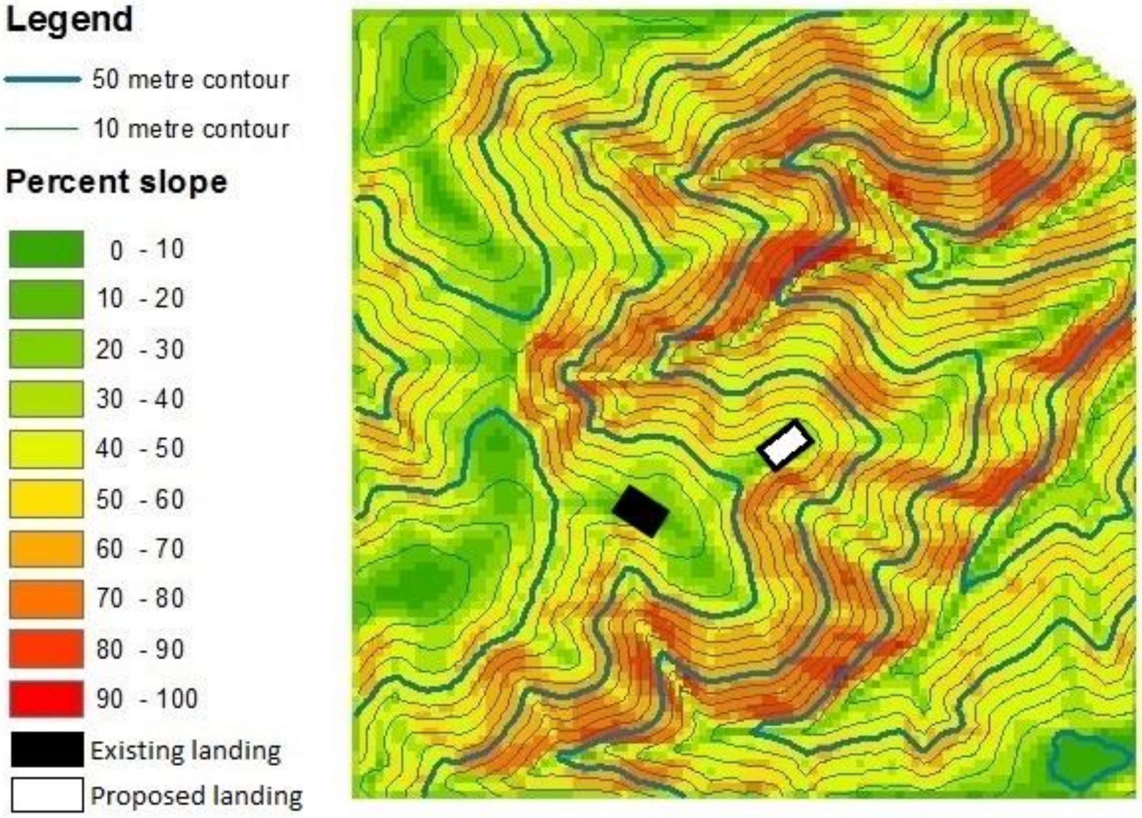

Figure 4. LiDAR data was used to create a digital terrain model using ArcGIS and a heat map was used to depict slope steepness. In this example, a spur road is needed to connect the existing landing with the proposed landing further downslope.

FOREST SURVEYING

Of the 18 roading managers, ten predominately used in-field surveys to obtain the information necessary to design and construct a road, whereas eight managers used a combination of LiDAR-based terrain models and in-field surveys. For example, one manager said that on easier terrain they run centre grade lines in the field, but in steeper terrain they used LiDAR data to generate RoadEng designs.

Of the 18 roading managers most (15) indicated that for spur roads few (0% to 25% of roads built) required a full geometric design. The results were similar for secondary roads. A full geometric design was defined as providing specifications for most of the following elements: cut bank and fill slopes, ditch depth and width, road width and camber, curve radius, road slope, and sight distance.

COMPUTER-ASSISTED ROAD PLANNING AND DESIGN

Sixty-one percent of roading managers used a software package to aid road location planning and design. The most popular software package was Softree RoadEng. Several roading managers emphasized its utility for road design and layout on steep, difficult sections (e.g. heavy earthworks requirements and switchbacks; Figure 5). RoadEng was used to determine achievable final road gradients after balancing cut and fill volumes. A hardcopy of the design (including a plan, profile, and cross-section) can be given to supervisors and equipment operators with GPS points for marking the cut points. Softree uploads RoadEng webinars and tutorials on Youtube, for example how to import LiDAR data, generate a DTM, and peg out a road[1].

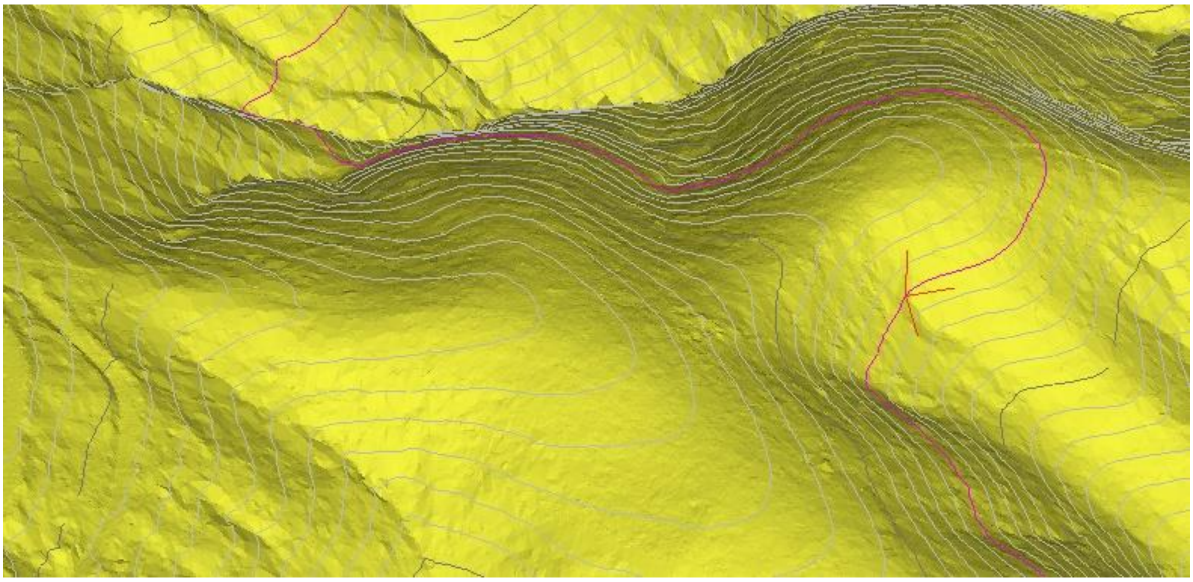

Figure 5. Three-dimensional view of a LiDAR-based digital terrain model created using RoadEng 7. Using this DTM, the user can test the feasibility of multiple road routes in the office with a high level of detail.

In another example, the initial road route is planned in ArcGIS desktop, whereby the map is exported as a PDF for use in a program called Paper Maps[2]. A program called Collector is used for mapping the final as-built alignment and then this is used to update ArcGIS desktop.

Of roading managers responding, 17% indicated that they had at least attempted to use a cost-optimisation tool. In all cases, RoadEng was used. However, one manager noted "It is hard to find time to do cost optimisation and quantify the benefit". Conversely, another manager said that he uses a simple costing spreadsheet once he has taken the roading contractor out to the field to determine costs together.

AIDS TO ROAD CONSTRUCTION

Of the 18 roading managers, 14 indicated that most spur roads (> 75%) require marking of the centreline only as an aid to road construction operators, which was similar for secondary roads. One manager explained, "We have moved from steep, first-rotation to easier second-rotation forests, so these numbers have changed. We also have competent equipment operators, so I am confident in marking the centreline only". Another manager indicated that spur roads may be unmarked, saying "We have short spur roads here due to the terrain. We have experienced equipment operators that can make the benign grade to the skid (landing)".

Similarly, 16 of 18 roading managers indicated that few (0 to 25%) spur roads required marking of multiple components of the road formation (i.e. top of the cut slope to the bottom of the fill slope; P-Line plus cut height). This indicates that once the road location has been

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[1] www.youtube.com/watch?v=zWFkPCyuO38&list=PLwOM-Z0fbkzckAzyGDzw9nn3wGUXo7Dcy

[2] https://www.paper-maps.com

decided, a manager can flag the centreline and rely on operator experience to build a good road.

Monitoring road surface conditions and road impacts on waterways

Roading managers were asked, “In addition to simple inspection routines, do you use any other tools (e.g. Benkelman beam, vehicle-based LiDAR) or methods (i.e. cross-sectional surveys, road user reports) to monitor the condition of the road surface (i.e. ruts, potholes, corrugations, etc.)?”

Of the 18 roading managers 16 indicated that they use mostly simple inspection routines. Two managers use road user reports and requests for service. Another manager said that the trucking suppliers have an app to report road surface issues.

None of the roading managers surveyed have used UAVs or LiDAR to monitor road surface conditions. However, three (17%) of the roading managers have used UAVs to monitor road-related impacts on waterways. One manager said that a UAV is used to inspect roads following storm events. Another uses a UAV to visually inspect stream channels.

APPLICATION OF EMERGENT TECHNOLOGY TO ROADING PROBLEMS

The integration of LiDAR data and geometric design software (n = 4), as well as the use of UAVs to monitor quarry stockpile volumes (n=3) generated the most interest. This is not surprising as these are the main emergent technologies being used by New Zealand’s forest roading managers to date. For example, seven of the respondent roading managers used UAVs to estimate stockpile volumes at in-forest quarries and borrow pits (Figure 6).

Figure 6. Example of an in-forest quarry in Canterbury.

Other UAV applications included surveying bench heights for safety reasons and estimating solid rock volumes available for blasting calculations to create a quarry plan.

In addition, three managers discussed the utility of displaying an advanced road alignment on a tablet computer in the cab of an excavator or bulldozer. The tablet would show the final road design, DTM, and corresponding location of the machine to facilitate road construction in the correct location and to minimise earthworks. Finally, managers expressed interest in using UAVs to collect LiDAR data in woodlots and to measure cut and fill volumes after road construction.

Challenges in managing a forest roading programme

Roading managers were asked to describe the biggest challenge they face in managing a forest roading programme. A summary of the common themes is provided below.

- **Maintaining 'ahead position'**: Ideally, companies will attempt to clear the road line and build roads during the summer and at least 6 months ahead of planned harvesting activities. This helps to promote a natural firming of the road.

- **Changes in harvest position**: However, harvesting crews may be forced to shift to green infrastructure on short notice due to windthrow or wildfires that require salvage logging. In addition, changing market conditions could cause a shift in harvesting position. This so-called 'just-in-time' roading can result in a greater risk of road failure.

- **Roadline salvage**: Several managers discussed the challenge of managing resources to gain efficiency in constructing roads while the road line salvage crew is simultaneously clearing the wood.

- **Cost control**: Examples include the efficient use of machines and accuracy of contractor payment systems.

- **Managing clean-up of storm events:** For example, in regions such as the Bay of Plenty and Nelson/Marlborough.

- **Contractor labour skills**: Managers noted that it can be hard to keep the good ones around. One manager noted that some competition exists with harvesting crews that pay better and work shorter hours.

- **Supervising construction:** For example, related to quality control and environmental compliance. This includes checks to insure that construction has met design specifications related to benching and compaction, sidecast containment, road grades, and switchback radius.

- **Gravel resources:** For example, access to sufficient volumes of quality aggregate.

- **Steep terrain road construction**: For example, when 70-80% of road construction is end-haul, things can get expensive quickly. Finding suitable dump sites for spoil material can be difficult. An additional challenge in steep terrain is upgrading poorly engineered (legacy) roads and trails, which may require heavy regrading, realignment, or retaining walls to fix collapsing fill sections.

CONCLUSIONS

The survey responses from 18 currently active forest roading managers in New Zealand were used to provide a detailed snapshot of the industry's current road construction programme, practices used in road planning and management, and uptake of emergent technology. This study estimates that New Zealand forestry companies are currently building about 1300 km of new road each year, two-thirds of which are lower-standard spur roads that provide on-highway truck access to landings during harvesting operations. About 42% of this new road construction is planned to occur on highly erodible terrain.

Roading managers need ready access to highly-detailed terrain information to ensure that the road systems they plan and design are stable, safe, and cost-efficient. Most notably, this study showed that 44% of roading managers frequently used LiDAR-based DTMs in combination with in-field surveys to provide the information necessary for highly-detailed geometric designs. The integration of LiDAR-based DTMs and road design software allows managers to test route feasibility, complete geometric designs, balance cut and fill volumes, and estimate construction costs efficiently. One manager said, "I would say that having accurate LiDAR-generated coverages is the biggest jump forward in forest planning that has occurred in the last 20 years". Overall, this study demonstrated how emergent technology is being applied to problems in forest road planning, design, and management.

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